

Work Order ID 107787***107787***

Page 1

Wednesday, October 02, 2013 8:02:17 AM

Item ID: D4290-21 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Terminal (Red)
Start Date: 10/2/2013 Start Qty: 16.00 ***16*** Cust Item ID:
Required Date: 10/7/2013 Req'd Qty: 16.00 ***16*** Customer:
Reference:

Approvals: Process Plan: CL Date: 13/10/02 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4290	B								

100

0.00

100

Purchasing

Purchasing

PURCHASING

Memo

Issue P/O: 21608

0.00

Order from TYCO ELECTRONICS

Part Number 31881

Specifications as per D4290-21

CERTIFICATION OF CONFORMITY IS REQUIRED

CL 13/10/04 (16)

110

0.00

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

Ensure material release note is attached

0.00

CL 13/14/15 (16)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY										
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

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Required Date: 10/7/2013 Req'd Qty: 16.00 ***16*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00				16			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>ST103</u> Memo	0.00 0.00				16x			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

DAS
28
9-89

13-10-15

JA / Rm 13/10/16

PLB-10-16

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
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Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

Picklist Print

Wednesday, October 02, 2013 8:02:15 AM

Page 1

Work Order ID: 107787

Parent Item: D4290-21

Start Date: 10/2/2013

Required Date: 10/7/2013

Parent Item Name: Terminal (Red)

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev. A New Issue 13/10/01 DL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
31881 Terminal (Red)		Purchased	No			100	Each	0.0000	1	16		13/14/10	(16)

NCR: Yes / No

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Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
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		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

SPECIFICATION CONTROL DRAWING

DART PART NUMBER	JOHN CAMERON AVIATION PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	ALTERNATE MANUFACTURER	ALTERNATE MANUFACTURER PART NUMBER	2ND ALTERNATE MANUFACTURER	2ND ALTERNATE MANUFACTURER PART NUMBER	MIL SPEC	SUGGESTED SUPPLIER
D4290-1	DSQ201	SWITCH	HONEYWELL	DSQ201						EUROCOPTER
D4290-3	DSB11WWWWN	SWITCH CAP	HONEYWELL	DSB11WWWWN						EUROCOPTER
D4290-5	GM2322	LAMP								EUROCOPTER
D4290-7	444-2556 ^B	SWITCH	C&K	7101SYZQE	TYCO ELECTRONICS	A101SYZQ04	TYCO ELECTRONICS	MTA106D		2ND ALTERNATE
D4290-9	HA21-205	FUSE	EUROCOPTER	HA21-2U5	SCHURTER	7010.3450	LITTELFUSE	021702.5HXP		EUROCOPTER / SCHURTER
D4290-11	HA23-603	FUSE	EUROCOPTER	HA23-6U3	SCHURTER	7010.3510	LITTELFUSE	021706.3HXP		EUROCOPTER / SCHURTER
D4290-13	EN3155016M20186	CONTACTS	EUROCOPTER	EN3155016M20186						EUROCOPTER
D4290-15	143-204 OR 973-1482	RECEPTACLE	MOLEX	03092011						
D4290-17	143-203 OR 973-1490	PLUG	MOLEX	03091011						
D4290-19	M81824/1-2	WIRE SPLICE (BLUE)			TYCO ELECTRONICS	D-436-37			M81824/1-2	
D4290-21	31881	TERMINAL (RED)	TYCO ELECTRONICS	31881	TYCO ELECTRONICS	36150	TYCO ELECTRONICS	36152		
D4290-23	143-208	RECEPTACLE	MOLEX	03091041						
D4290-25	107-943	CONNECTOR, PLUG	AB CONNECTORS	ABB05T10SL3PSN					MIL-C-5015	8
D4290-27	107-978 OR 105-5465	CONNECTOR BACKSHELL	AB CONNECTORS	SB10SL3CCA	AB CONNECTORS	ABB10SL30CN			MIL-C-5015	8
D4290-29	107-964	CONNECTOR RECEPTACLE	AB CONNECTORS	ABB00T10SL3SSNSB10SLRPG					MIL-C-5015	8
D4290-31	143-217 OR 977-3797	CRIMP SOCKET	MOLEX	02091118	MOLEX	02091119				
D4290-33	143-207	PLUG HOUSING	MOLEX	03092041						
D4290-35	143-219 OR 977-3800	CRIMP PIN	MOLEX	02092118						

D4290-X ELECTRICAL PARTS

96C8825.

*245 each.
36150

RELEASED
2011-05-30

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6 USING DART P/N AND JCA P/N
- 7) WEIGHT: N/A
- 8) MIL SPEC MAY BE ORDERED BUT REQUIRES PHYSICAL VERIFICATION

B	CORRECT P/N, ZN C7-1	HS	10.11.29
A	NEW ISSUE	HS	10.11.02
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.11.29		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. DSC-D4290	REV. B SHEET 1 OF 1
TITLE ELECTRICAL PARTS	SCALE NTS
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21608**

Purchase Order Date 10/4/2013

PO Print Date 10/4/2013

Page Number 1 of 1

Order From :

VC-NEW002

Ship To : DART AEROSPACE LTD

NEWARK
C/O T27537 P.O.BOX 4275
POSTAL STATION "A"
TORONTO, ONTARIO M5W 5V8
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/13/10

Contact Name
Vendor Phone 800-463-9275 Ext.Sales

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	31881 AS PER DWG D4290 REV. B B107787 ALTERNATE: 36150 NEWARK P/N: 96C8825	Terminal (Red)	10/11/2013 Yes 10/11/2013		16.00 Each	\$0.25	\$3.92

Line Total: \$3.92

PO Total: \$3.92

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr: 1

Change Date: 10/4/2013



element 14

Master Packing List

Orders: 1-800-463-9275
Cust Service: 1-866-752-9279
www.element14.com
www.newark.com

Customer PO: PO21608



Canada

Rel.:

Order #: 227220
Number of Cartons: 1
Number of Lines: 1
Ship Date: 10/10/2013
Bill-To Acct: V1 659740001
Ship-To Acct:

Ship To:
PO21608
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7 Canada

Sold To:
CHANTAL LAVOIE
16136325200
clavoie@dartaero.com

Bill To:
Dart Aerospace Ltd
Accounts Payable
1270 Aberdeen St
Hawkesbury ON K6A 1K7 CA

Ord Line	Cust PO Line	SKU #	UOM	Order Qty	Shipped Qty	Previous Shipped Qty	Back Ordered Qty	RoHS
1	001	96C8825	EA/1	16	16	0	0	Yes
Mfr part# 36150 Customers part# TERMINAL RING TONGUE, #6, CRIMP, RED; Connector Type: Ring Tongue; Series: PIDG; Insulator Color: Red; Termination Method: Crimp; Stud/Tab Size: #6; Wire Size AWG Min: 22AWG; Wire Size AWG Max: 16AWG; Contact Material: Copper; Stud Size: #6 Mfr Name: TE CONNECTIVITY / AMP Country of Origin: US Customer Part#								
Shipped Qty								

Yes = RoHS Compliant. YesX = Compliant per exemption. See our website www.newark.com for definition of RoHS compliance. Newark is a distributor of electronic products manufactured by others. The Country of Origin data on the packing list has been provided by the manufacturer and Newark is not responsible for the accuracy

Certificate of Conformance on Reverse Side

Order Line Cust PO Line

1 001

MFR# 36150

Part:

TERMINAL RING TONGUE, #6, CRIMP, RED; Connector Type: Ring Tongue; Series: PIDG; Insulator Color: Red; Termination Method: Crimp; Stud/Tab Size: #6; Wire Size AWG Min: 22AWG; Wire Size AWG Max: 16AWG; Contact

RoHS: Yes

SKU: 96C8825



To insure proper credit to your account, please contact Customer Service at 866-752-9279 for issuance of RMA number



element 14

To:

Order #: 227220

Date shipped:

RMA #:

Reason for Return

HAK 527